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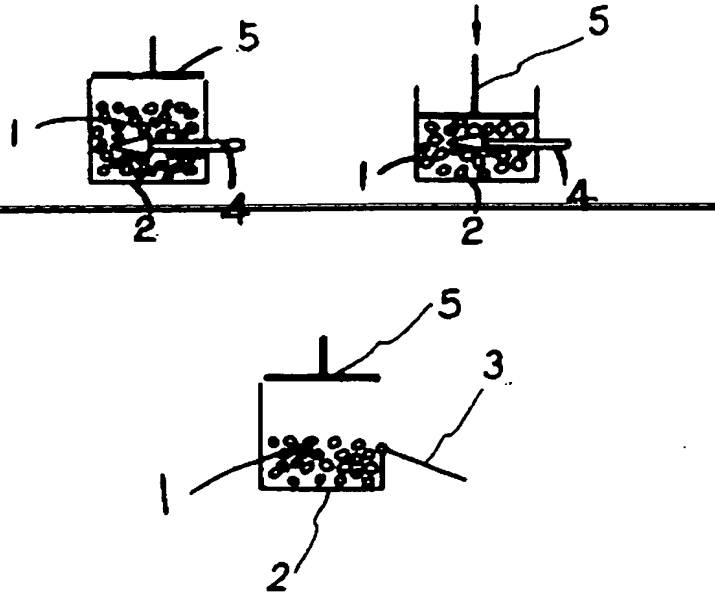
APPLICATION NUMBER : 54137224

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TITLE : MANUFACTURE OF HEADREST WITH
LEG



ABSTRACT : PURPOSE: To unnecessitate a bonding process and increase the strength by forming the headrest with a leg monolithically and simultaneously by means of one mold by using a urethane foam chip.

CONSTITUTION: A forming material 1 prepared by adding a proper quantity of bonding agent to the urethane foam chip is filled up nearly to the center of the depth of a lower die 2. After the leg 4 is placed, a rear side cover 3 is closed and the forming material 1 is further filled up in the lower die 2. Next, by pressing a presser die 5, the forming material 1 and the stay 4 are compressed to be formed monolithically. By this method, the headrest with the leg is formed monolithically by one die and through the simple process.

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